



Technical Data Sheet

INTERIOR

**DESCRIPTION**

Proline 6031 satin velvet finish is an acrylic latex paint for interior use only. It can be applied directly onto porous surfaces. It is easy to apply and dries quickly. It was developed to answer the requirements of professional painters. Proline 6031 can be used for commercial, industrial and residential projects.

**USE**

This paint is meant for interior surfaces. Proline 6031 is self-priming and can be applied directly onto porous surfaces. It is recommended for drywall, concrete, masonry and wood. It must be applied to properly prepared and primed metal surfaces.

**ADVANTAGES**

- May be applied directly on new drywall
- Excellent hiding. this product will hide most surfaces with two coats.
- Low spattering. During application, minimal protection is required for baseboards and flooring
- Exceptional levelling will provide a very smooth finish
- It can be applied to walls and ceilings

**LIMITATIONS**

- Avoid application under 10°C
- Not for exterior application
- Do not use on flooring
- Wait 30 days before proceeding with the first cleaning

**TECHNICAL DATA**

Resin		Acrylic Latex	
Color		Natural White	
Cleaning		Water	
Flash point		N/A	
Inflammability		N/A	
Solids by weight		54+/-2	%
Solids by volume		37+/-2	%
VOC		<50	g/l
Gloss	60°	1,5-2,5	%
Sheen	85°	1,0-2,5	%
Standards/Certifications	LEED	Eligible for LEED® v4	

**APPLICATION DATA**

<b>At 25° Celsius</b>			
<b>Relative humidity at 50%</b>			
<b>May differ depending on the colour</b>			
<b>Spreading Rate</b>		33-42 m <sup>2</sup> (350-450sqft)	gallon
<small>May vary depending on the surface</small>			
<b>Film Thickness</b>	Wet	3,5-4,6	mils
	Dry	1,30-1,70	mils
<b>Drying Time</b>	Tack free	30	min
	Recoat	4	hours
	Cleaning	30	days
	Cure	30	days
<b>Application</b>	Brush	√	
	Roller	15	mm
	Spray* Nozzle: 0.017 - 0.021*	2000-2500	lb/po <sup>2</sup>
<small>*Max dilution 10%</small>			
<small>*These data may vary depending on the equipment manufacturer</small>			
<b>Exterior</b>		N/A	
<b>Storage</b>	Temperature	10-30	°C
<b>Tinted Bases</b>	<b>Formats</b>		
	946ml	3,78L	18,9L
6031-9	Natural Base		√ max. 2 oz de colorant/3,78 L



## SURFACE PREPARATION

The surface must be dry and clean, without dust, oil, grease, rust and soap. On painted surfaces, it is recommended to clean with a degreaser (T.S.P.) in order to eliminate any contaminant that may affect the adhesion or the curing of the product. Thoroughly rinse the entire surface. The surfaces must be well sanded and dusted.

**Presence of mold:** Clean the affected area with a mixture of 1 part bleach to 3 parts water. Thoroughly rinse the entire surface.

**Flaking or peeling paint:** Using a scraper, remove the weakened and/or loose paint, then sand the edges of the surface to make it smooth.

A repair compound should be used to fill holes and uneven surfaces. Sand with a grade #100 sanding paper.

**New drywall:** To avoid creating an undesirable texture on the drywall, the joint compound must not be sanded excessively.

**Concrete / Masonry:** Wait until the concrete and/or masonry has cured at least 30 days before painting it.

**Aluminum, galvanized metal, and interior ferrous metal:** Remove all traces of oxidation (rust), then clean with Metal Plus 467, metal conditioner.

**Wood:** The surface must be sanded with a grade #80 or #100 sanding paper to smoothen the surface.

## RECOMMENDED PRIMER

**Drywall:** May be applied directly on new drywall or use primers; Proline 6070 or Proline Eco 7070.

**Concrete block / rough brick:** Apply the Proline 6006 block filler to level the surface or apply the Proline 6031 directly.

**New Concrete:** Apply the Proline 6031 directly onto the surface.

**New wood:** Use the Adhero Plus 290.

**Pine knots:** Seal the pine knots with the Stop Plus 298.

**Red cedar and redwood:** Apply one to two coats of Block Plus 296 alkyd based.

**Aluminum, galvanized metal:** Apply a coat of Adhero Plus 290 or Metal Plus 4700 white.

**Interior ferrous metal not rusted:** Adhero Hybrid 297

**Latex paint:** No primer is required.

**Alkyd paint:** Apply an undercoat of Adhero Plus 290\*.

**Dark colours:** Some dark colours may require the application of a dark tinted primer in order to improve opacity. Use Proline products 6070-2 and 6070-4 or Adhero Plus 290-2 and 290-4.

\*See limitations for Adhero Plus 290.

## APPLICATION

This product is ready to be used and does not require dilution. Mix well before use. Apply one coat or two if necessary. Allow a minimum drying time of 4 hours between each coat for pale colours and 8 hours for dark colours. In order to properly cover the surface, it is recommended to use a 15mm lint free roller and a quality nylon-polyester brush. Clean the brushes and rollers with lukewarm soapy water following their use.

**For spray application:** Dilute with a maximum of 10% water.

**Pressure:** 2000 to 2500 lb/in<sup>2</sup>\*

**Nozzle:** 0.017 – 0.021\*

\*This data may vary depending on the brand of the equipment manufacturer.

## MAINTENANCE

This paint requires 30 days drying time before proceeding with a first cleaning. Only use mild, non-abrasive cleaners and a soft cloth. Clean the surface with a light, circular motion.

## WARRANTY

This product will give full satisfaction if applied according to the manufacturer's instructions. Manufacturer's liability is limited to the replacement of the product and does not include manpower if found defective upon inspection.

## CAUTION

- Keep away from children's reach
- Keep lid closed when not in use
- Avoid freezing

**Contact your municipality to dispose of the container in an environmentally-friendly manner.**